

# FAX MESSAGE



# ROLLS-ROYCE

TO

FROM

MAIL CODE

S Singleton

W H COXON

FLT-13

FAX NUMBER

01282 416969

FAX NUMBER

01332 241493

COMPANY & LOCATION

AIS Ltd - Laboratory,  
Wood Top,  
BURNLEY  
BB11 4BX

COMPANY & LOCATION

Roll-Royce plc  
P.O.Box 31  
Derby.  
DE24 8BJ

DATE

29 March, 1999

IF MESSAGE UNCLEAR, TELEPHONE

01332 240227

COPIES TO

Cliff Whitwell-Q8- 0113 248 0360

MESSAGE

**Q8 BEETHOVEN VHD & G500 APPROVAL**

Please find approval statements relative to the above cutting fluids. If you have questions regarding these approvals then do not hesitate to contact me.

Regards,

*Bill Coxon*

Bill Coxon.

NUMBER OF PAGES INCLUDING THIS PAGE

3

COMPANY NUMBER AND REGISTERED ADDRESS

**METAL WORKING FLUID / INDUSTRIAL  
LUBRICANT APPROVAL STATEMENT**

Dear Sirs

We wish to inform you that, provided you adhere to the provision of CSS 200 and the relevant product CSS, the products shown below are approved by the Rolls-Royce Laboratories.

PRODUCT NAME	Q8 BEETHOVEN VHD	CSS No.
PRODUCT DESCRIPTION	WATER BASED CUTTING FLUID (SEMI-SYNTHETIC)	
MANUFACTURER	KUWAIT PETROLEUM (GB) LTD	
MANUFACTURERS ADDRESS AND TEL NO.	KNOWSTHORPE GATE, CROSS GREEN IND ESTATE, LEEDS. 0113 235 0555	

Approved Formulation Reference    BEETHOVEN VHD.

Approval Category:

Category 1 - Full approval, meets the requirements of CSS

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Category 2 - Provisional approval

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Category 3 - Approval for designated operations

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Rejected - Unacceptable for use on Rolls-Royce components

☐

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\* Tick box as appropriate.

ROLLS-ROYCE LABORATORY REPORT REF	PREVIOUS APPROVAL 10/06/96
ROLLS-ROYCE MACHINING PERFORMANCE REPORT REF	AI SLR 016 - DATE : 23/02/99
COMMENTS : THIS APPROVAL IS RESTRICTED TO AIS AND AIT AT THE BURNLEY AND NELSON SITES FOR USE ON ROLLS-ROYCE CLASSIFIED COMPONENTS SUBJECT TO MCR ACTION TO RECORD THE CHANGE OF CUTTING FLUID.	

APPROVED BY: W. H. H. H. H. (Chairman MWF Technology Group)

# METAL WORKING FLUID / INDUSTRIAL LUBRICANT APPROVAL STATEMENT

Dear Sirs

We wish to inform you that, provided you adhere to the provision of CSS 200 and the relevant product CSS, the products shown below are approved by the Rolls-Royce Laboratories.

PRODUCT NAME	Q8 BEETHOVEN G500	CSS No.
PRODUCT DESCRIPTION	WATER BASED CUTTING FLUID (SYNTHETIC)	
MANUFACTURER	KUWAIT PETROLEUM (GB) LTD.	
MANUFACTURERS ADDRESS AND TEL NO.	KNOWSTHORPE GATE, CROSS GREEN INDUSTRIAL ESTATE, LEEDS. 0113 235 0555	

Approved Formulation Reference BEETHOVEN G500.

Approval Category:

Category 1 - Full approval, meets the requirements of CSS

☐ \*

Category 2 - Provisional approval

☐ \*

Category 3 - Approval for designated operations

☒ \*

Rejected - Unacceptable for use on Rolls-Royce components

☐ \*

\* Tick box as appropriate.

ROLLS-ROYCE LABORATORY REPORT REF	PSDS1998-11-10 Q8.
AIIS/AIT MACHINING PERFORMANCE REPORT REF	AIISLR 016 - DATE : 23/02/99
COMMENTS : THIS APPROVAL IS RESTRICTED TO AIS AND AIT AT THE BURNLEY AND NELSON SITES FOR USE ON ROLLS-ROYCE CLASSIFIED COMPONENTS SUBJECT TO MCR ACTION TO RECORD THE CHANGE OF CUTTING FLUID.	

APPROVED BY: W H Coxon (Chairman MWF Technology Group)

for Rolls-Royce plc

Name: W H COXON

Position: PRINCIPAL TECHNOLOGIST

Date of Approval: 26 MARCH 1999.

Copies to = 1. MWF Technology Group Members.  
2. Approvals File.

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## METAL WORKING FLUID / INDUSTRIAL LUBRICANT APPROVAL STATEMENT

Dear Sirs

We wish to inform you that, provided you adhere to the provision of CSS 200 and the relevant product CSS, the products shown below are approved by the Rolls-Royce Laboratories.

PRODUCT NAME	Q8 KLD 600	CSS No.
PRODUCT DESCRIPTION	WATER BASED CUTTING FLUID	
MANUFACTURER	KUWAIT PETROLEUM (U.K.) LIMITED	
MANUFACTURERS ADDRESS AND TEL NO.	CROSS GREEN IND. ESTATE, LEEDS. LS90NP 0113 2350 555	

Approved Formulation Reference Q8 KLD 600.

Approval Category:

Category 1 - Full approval, meets the requirements of CSS

☐ \*

Category 2 - Provisional approval (valid for 6 months from the approval date)

☐ \*

Category 3 - Approval for designated operations

☒ \*

Rejected - Unacceptable for use on Rolls-Royce components

☐ \*

\* Tick box as appropriate.

ROLLS-ROYCE LABORATORY REPORT REF	SMG6021
ROLLS-ROYCE MACHINING PERFORMANCE REPORT REF	SMG6021
COMMENTS : APPROVAL IS RESTRICTED TO LINREAD NORTHBRIDGE FOR THE MANUFACTURE OF PART NUMBER JR 28739 IN BS S159 MATERIAL ONLY.	

APPROVED BY: W H COXON (Chairman MWF Technology Group)

for Rolls-Royce plc

Name: W H COXON.

Position: PRINCIPAL TECHNOLOGIST.

Date of Approval: 26 OCTOBER 1999.

Copies to - 1. MWF Technology Group Members.  
2. Approvals File.

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